

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: C-BOX OIL COOLER LINE SUPPORT		
Job Number	: 40166					
Estimate Number	: 12477					
P.O. Number	:			Part Number	: D412705019	
This Issue	7/1/2008	S.O. No. :		Drawing Number	: IIN D412-705 REV C	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	/: /	Type	SMALL /MED FAB	Drawing Revision	: C	
Previous Run	: 34231			Material	:	
Written By	:			Due Date	7/8/2008	Qty: 4 Um: Each
Checked & Approved By	:					
Comment	: Est Rev:D Removed Manufacturing 06-06-28 JLM Est Rev:E ECN 1052 07-11-06 DD verified by: EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	 <i>S 08/02/03</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
3.0	D3259041	Access Panel Assembly	 <i>3 3655</i>
4.0	D3259042	Access Panel Assembly	 <i>8/1/2 SP</i>
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	 <i>8/1/2 SP</i>
6.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>4x</i>

Comment: Photocopy bluefile & type labels per PPPD412-705-019 CHG001

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Access Panel Assembly LH
Batch: 34240

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Access Panel Assembly RH
Batch: 34674

Comment: INSPECT 100% KITS FOR COMPLETENESS

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-705-019
Location:
PPP Rev: A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/1/2008 10:47:51 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: C-BOX OIL COOLER LINE SUPPORT

Job Number: 40166

Part Number: D412705019

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
1							D3245-041	ACCESS PANEL ASSEMBLY, LH
1							D3245-042	ACCESS PANEL ASSEMBLY, RH
2							D3245-043	DOOR ASSEMBLY
2							D3245-9	GASKET
2							D3245-11	GASKET
2							D3245-13	GASKET
	1						D3255-041	ACCESS PANEL ASSEMBLY, LH
	1						D3255-042	ACCESS PANEL ASSEMBLY, RH
1							D3256-1	ACCESS PANEL
1							D3256-3	GASKET
	1						D3259-041	ACCESS PANEL ASSEMBLY, LH
	1						D3259-042	ACCESS PANEL ASSEMBLY, RH
				1			D3307-041	ACCESS PANEL ASSEMBLY
					30		AN3-3A	BOLT
22	30			6			AN3C-3A	BOLT
3							AN3C-4A	BOLT
					30		AN960JD10	WASHER
16	44	36		12			MS20427M3-3	RIVET
					2		MS21051-L3K	NUT PLATE
8	22	18		6			MS21060-L3K	NUT PLATE
					18		MS21069-L3K	NUT PLATE
	25	30		6			MS9321-09	WASHER

SHOP COPY
RETURN TO
ENGINEERING
(UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *40166*